

### The RJ-4204 Folding Knife: Precision Meets Durability

In the diverse world of everyday carry knives, the RJ-4204 stands as a testament to Shieldon's commitment to robust functionality and thoughtful design. This folding knife, forged from the finest materials and engineered for reliability, is not just a tool but an extension of the wielder's intent. The RJ-4204 balances the meticulous demands of craftsmanship with the requirements of durability and ease of use. Our detailed purchasing description below will provide you with all the specifications and features of this exceptional product from Shieldon's Manufacturing & Trading Combo business.



3 FLOOR, NO.204 DONGFENG 4 ROAD, YANGJIANG, GUANGDONG, CHINA www.shieldon.net Tel: 86-662-8663602

Email: sh001@shieldon.net

**Product Overview** 

Item NO.: RJ-4204 is a premium folding knife that combines the practicality of a daily carry

blade with the resilience needed for the most demanding tasks. This fusion of strength and

subtlety makes it a formidable companion for outdoor enthusiasts, tactical users, and knife

collectors alike.

**Blade Excellence** 

Crafted from 3Cr13 stainless steel, the blade offers a commendable balance between edge

retention and ease of sharpening. The American tanto blade style provides a sharp point for

piercing and a flat grind that affords versatility in cutting tasks. With a hardness of 50-52 HRC,

the blade is tough enough to withstand the rigors of daily use while remaining flexible enough

to avoid brittleness.

The blackened blade finish is not just for aesthetics; it provides a protective layer against

corrosion and reduces unwanted reflection, which is particularly beneficial in tactical situations.

The flat blade grind ensures ease of maintenance and a wide variety of cutting capabilities.

The blade length of 92mm (3.62 inches) strikes the perfect balance between utility and

portability.

(j)





# Handle Design

The handle of the RJ-4204 is crafted from aluminum, promising a lightweight yet durable frame that can endure the extremes of outdoor adventures and everyday wear and tear. The black color of the handle is sleek, professional, and timelessly stylish, while the ergonomic design ensures a comfortable and secure grip. Its thickness is a substantial 13.44mm (0.529)

3 FLOOR, NO.204 DONGFENG 4 ROAD, YANGJIANG, GUANGDONG, CHINA www.shieldon.net Tel: 86-662-8663602

Email: sh001@shieldon.net

SHİFLDON

inches), which provides a full grip for all hand sizes without being overly bulky.

**Convenient Carry and Use** 

With a total length of 214mm (8.43 inches) when opened, the RJ-4204 offers a formidable

blade without compromising on convenience. The weight is carefully calibrated to 140g (4.94

oz), ensuring that it feels substantial in the hand yet doesn't weigh down your pocket. The tip-

down pocket clip allows for discreet and secure carry, making the RJ-4204 an ideal choice for

those who need quick access to their knife without drawing attention.

The liner lock mechanism provides a reliable lock-up that's easy to engage and disengage,

even with one hand. The addition of a thumb stud as an opening mechanism ensures rapid

deployment of the blade when every second counts.

**Additional Features** 

The RJ-4204's design includes thoughtful extras that elevate its functionality. The inclusion of a

LED light makes it more than just a cutting tool, turning it into a multi-functional device that

can prove invaluable in low-light conditions. For those who prefer a serrated edge for sawing

through tougher materials, the serrated knife option expands the knife's capabilities. The

(j)



keyhole feature allows for easy attachment to a keychain or carabiner, ensuring your knife is always within reach.



# **Customization and Ordering**

Shieldon recognizes the need for knives that mirror the identity of the user or the brand. With our ODM services, you can customize the RJ-4204 to suit your personal preferences or to

3 FLOOR, NO.204 DONGFENG 4 ROAD, YANGJIANG, GUANGDONG, CHINA www.shieldon.net Tel: 86-662-8663602

Email: sh001@shieldon.net

**SHIFLDON** 

align with your company's branding. The regular MOQ for this model is 3000 pieces, a testament to our manufacturing capability to handle large orders without compromising on the quality that Shieldon is known for.

**Purchasing from Shieldon** 

As a Manufacturing & Trading Combo, Shieldon offers the unique advantage of streamlined procurement and distribution services. Our extensive knowledge in production and global market trends ensures that every RJ-4204 folding knife is crafted to meet the highest expectations of our clients. We are dedicated to providing not just an exceptional product but also an exemplary purchasing experience, from the initial consultation to the final delivery.

Conclusion

The RJ-4204 folding knife from Shieldon is not just a cutting tool; it's a symbol of preparedness, a beacon of quality, and a statement of practical elegance. With its durable blade, comfortable handle, and thoughtful features, it stands ready to tackle the challenges of both the great outdoors and the urban jungle. Purchasing this knife means investing in a reliable tool that will serve you faithfully on countless adventures and daily tasks. Choose Shieldon's RJ-4204, and carry with confidence.

(j)



### The Anatomy of a Folding Knife: Understanding Structure and Material Choices

The folding knife is an indispensable tool for many, from the everyday carry enthusiast to the outdoor adventurer. Its design marries portability with functionality, making it a versatile choice for a range of tasks. Understanding the basic structure of a folding knife and the materials used in its production can enhance your appreciation of this tool and inform your choices when selecting one.





# The Structure of a Folding Knife

A folding knife typically consists of several key components, each playing a critical role in its function and performance:

 Blade: The cutting part of the knife, which can come in various shapes and sizes, designed for different purposes.





- 2. **Handle:** The part of the knife that provides grip, housing the blade when it's folded.
- 3. **Pivot:** A pin or screw that allows the blade to rotate and fold into the handle.
- 4. **Lock:** A mechanism that secures the blade in the open position to ensure it doesn't close during use.
- 5. **Opening Mechanism:** This could be a thumb stud, flipper, nail nick, or other devices that facilitate the blade's deployment.
- 6. **Pocket Clip:** A clip attached to the handle that allows the knife to be secured to a pocket edge for easy access.

Understanding these components is crucial when choosing a folding knife, as the design and quality of each part can significantly affect the knife's performance and user safety.





# Materials Used in Folding Knife Production

The materials selected for a folding knife are just as important as its structure. They determine the knife's durability, weight, corrosion resistance, and aesthetics. Here is a breakdown of the materials commonly used in folding knife production:

## 1. Blade Materials:





- Stainless Steel: A popular choice for blades due to its resistance to rust and corrosion. Varieties like 420HC, VG-10, and S30V offer different balances of edge retention, toughness, and ease of sharpening.
- **Carbon Steel:** Known for its ability to maintain a sharp edge, it's favored by those who don't mind extra maintenance to prevent rust.
- **Tool Steel:** High in carbon and often alloyed with other elements to enhance specific properties like hardness and wear resistance.
- **Ceramic:** Offers excellent edge retention and is impervious to corrosion, but can be brittle and difficult to sharpen without specialized equipment.

#### 2. Handle Materials:

- Wood: Offers a classic look and a warm feel, with each piece having a unique grain pattern. However, it can be susceptible to warping or cracking if not properly maintained.
- Plastic/Composites: Materials such as G-10, FRN (Fiber Reinforced Nylon), and Micarta are durable, lightweight, and available in various colors and textures.
- **Metal:** Aluminum and titanium are common choices, providing a balance of strength and weight. They can be anodized for color and corrosion resistance.
- **Carbon Fiber:** Lightweight and strong, with a distinctive appearance, it's often used in high-end knives for its performance and style.

#### 3. Locking Mechanisms:

Liner and Frame Locks: Use a section of the handle's liner or frame to lock the blade in place, offering simplicity and reliability.

3 FLOOR, NO.204 DONGFENG 4 ROAD, YANGJIANG, GUANGDONG, CHINA www.shieldon.net Tel: 86-662-8663602 Email: sh001@shieldon.net



 Lockback: A locking mechanism that uses a spine on a spring, which snaps into place and locks the blade's base.

 Axis and Ball Bearing Locks: More complex mechanisms that provide smooth action and strong blade lock-up.

### 4. Pivots and Opening Mechanisms:

- Quality pivots use materials and bearings that allow for smooth opening and closing without blade play.
- Opening mechanisms vary in material and design, often complementing the handle material for aesthetic consistency.

# Making the Right Choice

When selecting a folding knife, it's important to consider the environment and tasks it will be used for. Stainless steel blades and synthetic handles are often best for humid or marine environments due to their corrosion resistance. For heavy use, a knife with a robust lock and a handle that provides a secure grip, such as textured G-10 or aluminum, is advisable.





### Conclusion

A <u>folding knife</u> is more than just a blade and handle. It's an intricate tool where structure and material work harmoniously to create a reliable and efficient cutting instrument. Whether you're a seasoned collector or a first-time buyer, understanding the basics of folding knife anatomy and the materials used in their construction will guide you to the perfect knife for





your needs. Choose wisely, and your folding knife will be a faithful companion for years to come.