

### The Iced Heart: SY-BX Ebony Handled Hunting Mastery

Enter the realm of the outdoorsman, where the tools of the trade are as vital as the skills of the hunter. In this domain, Shieldon Manufacturing & Trading Combo introduces the <u>OEM Fixed</u>. <u>Hunting Knife</u> SY-BX, known amongst aficionados as "The Iced Heart." This knife isn't merely a cutting instrument; it's a testament to the fusion of robust construction and artistic design, tailored for the discerning hunter who values precision, durability, and style.



Product Specifications: The Iced Heart - SY-BX



At first glance, the SY-BX captures the essence of wilderness with its Nogales clip point blade—a design that melds the traditional and the tactical. The clip point allows a quicker and deeper puncture upon insertion, making it an excellent choice for hunters who demand versatility and precision.

The blade, forged from the resilient 3Cr13 stainless steel, promises a remarkable balance between hardness and corrosion resistance. At 4.8mm thick, it offers a robust backbone for tough tasks, ensuring that whether you're skinning a deer or carving through dense materials, "The Iced Heart" will not falter.

Measuring 123mm in length, the blade is sizeable enough to handle a wide array of tasks without becoming cumbersome. The satin finish on the blade isn't just for aesthetics; it reduces glare in the bright outdoor light and minimizes friction when cutting, adding to the knife's functional appeal.

The flat grind on the blade is a testament to Shieldon's commitment to sharpness and ease of sharpening. This grind style enhances the cutting edge's longevity, providing a smooth and efficient slicing experience.

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Transitioning from the blade, the black ebony handle invites the wielder's grip with sophistication and serenity. Ebony, a wood prized for its density and durability, not only gives "The Iced Heart" a sleek appearance but also contributes to its substantial feel in hand. At 21mm thick, the handle is built for comfort, allowing for prolonged use without strain.

The overall length of the knife stands at 245mm, providing ample leverage for various cutting tasks while maintaining excellent control and balance. The weight of 316.5g underscores its solid build without being burdensome, making it a reliable companion for extended treks into the wilderness.

Included with the knife is a premium leather sheath, which not only offers protection for the blade but also adds a touch of rustic elegance. The sheath ensures that "The Iced Heart" is safely transportable, securing the blade while complementing the knife's aesthetic.

#### The Art of Acquisition

Purchasing "The Iced Heart" SY-BX is not merely a transaction; it's an investment in a tool that elevates the hunting experience. Shieldon's ODM Regular MOQ policy even allows for a single-unit order, opening the doors to both individual enthusiasts and retailers looking to sample excellence before a larger commitment.



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#### For the Enthusiast and the Entrepreneur

For the individual hunter, "The Iced Heart" is a blade that merges functionality with personal expression. It's a piece that can be passed down through generations, with each mark and patina telling tales of adventures past.

Retailers and brands seeking to expand their product line will find the SY-BX a compelling addition. With OEM services, this knife can be customized to represent your brand's ethos, allowing for unique branding opportunities which resonate with quality and excellence.



#### **Quality Assurance**

Shieldon's reputation in the Manufacturing & Trading Combo business is built upon a foundation of quality. Each "The Iced Heart" is subject to rigorous quality control measures, ensuring that every knife meets the high standards expected by hunters and collectors alike.

#### **Building Relationships**

Choosing Shieldon for your hunting knife procurement means forging a relationship built on trust, quality, and mutual respect. With extensive experience in both manufacturing and trading, Shieldon provides comprehensive support, from the initial order through to after-sales service.

#### Conclusion

The SY-BX "The lced Heart" represents more than just a hunting knife; it's a blend of tradition and innovation, a symbol of the hunt, and a tool that stands by you when you face the untouched corners of the wild. For those who know that every detail matters, who understand that the right equipment can make or break the hunting experience, "The lced Heart" is not just a choice—it's the only choice.

# SHJELDON



With Shieldon, you're not simply buying a knife; you're acquiring a piece of craftsmanship that will serve you for years, backed by a company that understands the intricacies of both product excellence and customer satisfaction. Whether you're a lone hunter tracking game through the forests or a business seeking to offer the very best to your customers, the SY-BX "The lced Heart" stands ready to exceed expectations.

### Crafting the Edge: Essential Machinery in Hunting Knife Production

A hunting knife is more than a tool; it's an extension of the hunter's will, a trusted companion in the wild. The crafting of such a vital instrument requires precision, expertise, and, importantly,



the right set of machines. Here, we delve into the basics of what machinery is essential in the

manufacturing process of a high-quality hunting knife.



#### From Concept to Cutting Edge: Key Machinery in Knife Production

1. CAD Software and CNC Machines: The journey of a hunting knife begins long before metal meets

machine. It starts with a design, which is often created using Computer-Aided Design (CAD) software. Once a design is finalized, Computer Numerical Control (CNC) machines come into play. These advanced machines are essential for their ability to cut, engrave, and shape the metal with incredible precision, as per the digital designs. CNC machining ensures each knife blade is consistent and up to the exact specifications required for optimal performance.

2. Forging Equipment: For traditionalists, forging is a time-honored technique where raw steel is

heated in a forge and shaped using a hammer and anvil. While many modern hunting knives are made using stock removal methods, forging remains popular, particularly for custom pieces. It



requires powerful heating elements and hydraulic presses that can manipulate the steel at high temperatures to form the blade.

3. Heat-Treatment Ovens: The heart of a knife's durability and edge retention lies in its heat treatment.

This process involves heating the steel to a high temperature and then cooling it under controlled conditions to alter its microstructure, thereby enhancing its properties. Heat-treatment ovens must maintain precise temperatures and are essential for creating a blade that is hard enough to retain an edge, yet flexible enough to resist snapping.

4. Grinding Equipment: Once the blade is formed and heat-treated, it must be ground to create the

final shape and edge. Belt grinders are the most commonly used machines for this purpose, allowing for the removal of material to form everything from the blade's bevel to the final sharp edge. The versatility of belt grinders makes them ideal for both the initial shaping of the blade and the finer work needed to finish the edge.

5. Buffing and Polishing Machines: A hunting knife is not only a functional tool but also a piece of

craftsmanship. Buffing and polishing machines are used to give the blade its finish, whether that's a high mirror polish for aesthetic appeal or a satin finish to minimize reflection in the field.

6. Laser Engraving Machines: Customization and branding are significant aspects of hunting knife

production. Laser engraving machines provide a means to add logos, designs, or text to the blade or handle, allowing for personalization or brand distinction.

7. Handle Fabrication Equipment: The handle of a hunting knife is crucial for grip and control.

Machines such as CNC routers are used to cut and shape the handle material, whether it be wood, bone, composite, or metal. For knives with intricate handle designs, 3D printers can be used to create detailed prototypes or even final products of intricate handle scales.

8. Assembly Workstations: The final step in the knife-making process is assembly. This doesn't always

require heavy machinery but does need a well-equipped workstation where the blade can be securely attached to the handle, and any additional components, like bolsters or guard plates, can be added.





#### Conclusion

The process of creating a <u>hunting knife</u> is complex and requires a variety of specialized machinery. From the initial design to the final polish, each step plays a critical role in ensuring the knife is both aesthetically pleasing and functionally superior. Manufacturers like Shieldon combine the use of traditional techniques with modern technology to produce hunting knives that are as durable and reliable as they are visually striking. Understanding the machinery involved in hunting knife production provides enthusiasts and industry professionals alike with an appreciation for the craftsmanship behind every blade. When a hunter grips a well-crafted knife, they're holding a piece of engineering artistry, brought to life through the harmonious work of man and machine.



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