

The Elegance of Utility: Shieldon's OEM Folding Knife with Wooden Handle and Satin Blade - FR-0514

In the world of precision-crafted folding knives, the discerning enthusiast seeks a blend of aesthetic beauty, tactile pleasure, and unwavering functionality. The FR-0514 by Shieldon is a testament to this trinity of excellence. This knife is not just a tool; it's an extension of the carrier's personality, embodying a sense of timeless craft in its sleek design and robust build. Delve into the specifications of this folding knife, and you'll find a product that offers elegance without sacrificing utility.



Product Overview

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The FR-0514 item is part of Shieldon's esteemed folding knife segment, appealing to both the

seasoned collector and the practical user. It's crafted with the ultimate attention to detail,

reflecting Shieldon's commitment to quality and performance.

Blade Excellence

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At the heart of the FR-0514's performance is the blade, forged from 3Cr13 stainless steel,

known for its balance of hardness and resistance to corrosion. The metal composition ensures

an HRC (Rockwell Hardness Scale) of 50-52, offering durability and ease of sharpening. With a

thickness of 0.106 inches (2.7mm), the blade provides a sturdy backbone for the drop-point

style, a versatile choice known for its strength and control.

The blade length of 3.46 inches (88mm) strikes the perfect balance between utility and

portability. It's finished with a satin sheen that enhances its elegant appearance while

minimizing glare. Furthermore, the flat grind of the blade ensures a sharp and consistent edge,

ideal for a variety of cutting tasks.

Handle Design

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Encasing the blade is a handle material of color wood, a choice that imbues each knife with a

unique pattern and warm, natural feel. The wooden handle not only adds an element of rustic

charm but also provides a secure grip. Its thickness of 0.642 inches (16.3mm) allows for a

comfortable hold, making the knife a suitable companion for extended use.

Functionality and Features

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The total length of the knife when opened is 8.19 inches (208mm), an optimal size for a wide

range of tasks. Weighing in at 4.62 ounces (131g), the FR-0514 provides a substantial feel in

the hand without being cumbersome.

Ease of use is a hallmark of this model. The flipper and thumb stud opening mechanisms afford

quick and smooth deployment of the blade, a crucial feature for those who need rapid access

to their knife. For added versatility, Shieldon offers an option to incorporate an assist-spring in

the pivot, enhancing the knife's opening efficiency.





Safety and Security

Safety is paramount in the design of the FR-0514. The liner lock mechanism secures the blade firmly in place when open, providing confidence during use and preventing accidental closure. Additionally, the tip-down pocket clip ensures that the knife can be carried securely and discreetly, always within reach for when the need arises.

Aesthetic Touches

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Aesthetic elements are not overlooked in the FR-0514. The lanyard hole at the pommel end

not only adds a functional carrying option but also serves as a platform for personalization.

Users can attach beads, cords, or tags to make their knife truly their own.

Customization and Collaboration

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True to Shieldon's Manufacturing & Trading Combo ethos, the FR-0514 is available for OEM

(Original Equipment Manufacturer) services. This allows for customization to meet specific

branding requirements or to cater to particular market trends. The minimum order quantity for

ODM (Original Design Manufacturer) is set at 1200 units, a testament to Shieldon's capacity to

handle both large-scale production and individualized detail.

Quality Assurance

Every aspect of the FR-0514 reflects Shieldon's unwavering dedication to quality. From the

selection of materials to the final inspection processes, each knife is subject to rigorous

standards. Clients can rest assured that they are receiving a product that is both reliable and

refined.

Global Reach

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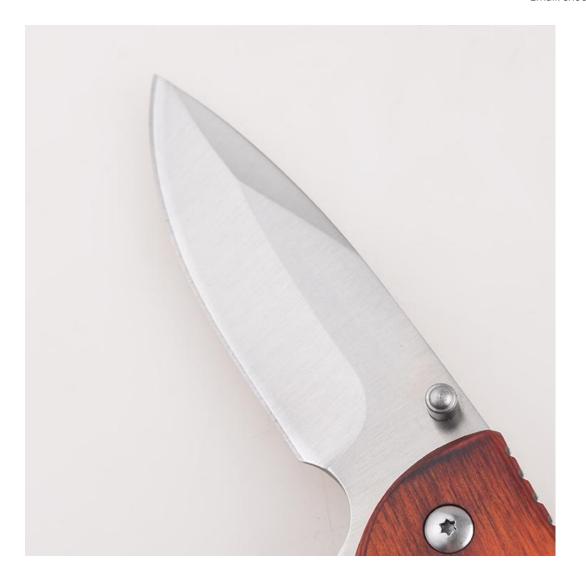
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Shieldon's global presence ensures that the FR-0514 can be sourced and shipped efficiently to various markets, adhering to trade regulations and compliance standards. The company's seamless logistics and supply chain management mean that clients can expect timely delivery and exceptional service.

Conclusion

The Shieldon FR-0514 folding knife is a masterclass in what it means to blend form with function. Its thoughtful design, premium materials, and practical features answer the call of those who demand quality without compromise. Whether it's for everyday carry, outdoor adventures, or as an addition to a growing collection, the FR-0514 stands as a symbol of Shieldon's dedication to crafting knives that are not only tools but treasured companions for life.





This OEM folding knife is more than a product; it's a promise of durability, a statement of style, and a guarantee of satisfaction. Choose the Shieldon FR-0514, and hold in your hands the culmination of expert craftsmanship, a commitment to excellence, and a passion for delivering the very best to the world of folding knives.

The Metallurgy of Utility: Understanding Folding Knife Steel



A folding knife's functionality, durability, and overall performance are largely dictated by the steel of its blade. Steel is not a singular substance but a complex alloy with a diverse chemical composition that can be tweaked and altered to create different properties. For the layperson or the burgeoning knife enthusiast, understanding the basics of folding knife steel is pivotal in selecting the right knife for your needs. This guide will provide an overview of the chemical composition of folding knife steel and how these elements affect a knife's character.



Carbon Content: The Heart of Steel

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The primary ingredient that transforms iron into steel is carbon. Carbon content is crucial—it

significantly affects hardness, edge retention, and the ability to achieve a fine edge. In general,

higher carbon content (typically above 0.5%) means harder steel, which translates into better

edge retention but at the risk of brittleness. Popular high carbon steels like 1095 are renowned

for their sharpness and are often used in survival knives.

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Chromium: The Corrosion Resistor

Chromium is added to steel to increase corrosion resistance, hence the term "stainless steel,"

which contains at least 10.5% chromium. Not only does it protect against rust, but it also

enhances hardness and tensile strength. Austenitic steels such as 304L are low carbon and high

chromium steels known for their toughness and resistance to corrosion, making them suitable

for knives that are frequently exposed to harsh environments.

Molybdenum and Vanadium: The Toughness Enhancers

Molybdenum and vanadium are often added to improve the strength and toughness of the

blade, as well as to enhance resistance to wear and temperature-induced stress. Steels like

VG-10 and S30V have a good balance of these elements, resulting in knives that are durable,

retain an edge well, and resist wear over time.

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Nickel: The Toughness Contributor

Nickel is added in smaller amounts to improve toughness and corrosion resistance. It can be

found in some high-end knife steels, helping to make blades that are both strong and durable,

capable of withstanding heavy use without damage.

Manganese and Silicon: The Unsung Heroes

These elements are typically found in small quantities in knife steel. They contribute to the

overall strength and hardness of the blade. Manganese aids in the steel hardening process,

while silicon boosts flexibility.

Tungsten and Cobalt: The Refiners

Tungsten and cobalt are not as common but serve to further refine the steel's properties.

Tungsten increases hardness and resistance to heat, allowing a blade to maintain its edge at

high temperatures. Cobalt, while expensive, increases overall strength and hardness.





Making Comparisons: Popular Knife Steels

- 1. **8Cr13MoV:** This is a popular budget-friendly option that offers a good balance of hardness, toughness, and corrosion resistance. It is comparable to AUS-8 but contains slightly more carbon for better edge retention.
- 2. **154CM:** A high-quality stainless steel that is known for its excellent balance of hardness, toughness, and corrosion resistance. It is similar to ATS-34 with slight variations in manufacturing processes.
- 3. **CPM S30V:** Known as a premium steel, it boasts superior edge retention and toughness due to its uniform carbide distribution. It's often compared to VG-10, though S30V has a higher vanadium content which contributes to its wear resistance.



Wrapping Up: The Steel Tells the Story

When selecting a folding knife, it's essential to consider what tasks the knife will perform. High carbon steels might suit someone who requires a razor-sharp edge and is willing to maintain it, while stainless steels are better for those seeking low maintenance and corrosion resistance. A steel like VG-10 or S30V strikes a balance between these attributes, offering a versatile blade for various uses.







The chemical composition of <u>folding knife</u> steel is a rich tapestry that tells the story of a blade's potential. By understanding these elements and their contributions, you can make an informed decision about which knife will serve your purposes best. Whether you're a casual user or a knife aficionado, acknowledging the subtle complexities of steel chemistry is the first step towards appreciating and choosing your ideal folding knife.